



# RIB ACE® BELT WEAR GAUGE

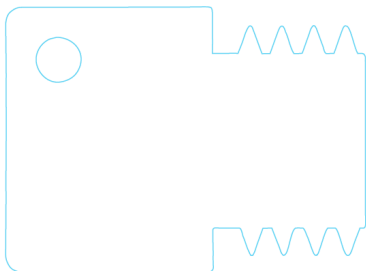
## How to judge wear on today's belts.

With today's belt technology, it's hard to see whether or not a belt needs to be replaced. A belt that's ready to fail won't show the cracking and fraying that older belts did. Bando Rib Ace® Belt Wear Gauge was created to provide a quick, accurate way to check whether a belt needs to be replaced.

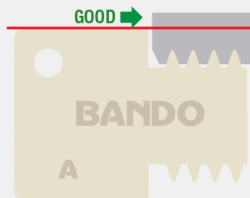
### How to Use

- Warning:** Do not use the gauge while the belt is moving. Make sure the belt has completely stopped before checking for wear.
- Apply the teeth of the gauge to the rib side of the belt. Use the teeth alongside the letter "A" for Bando Rib Ace® Aramid belts. Use the opposite side for all other Bando Rib Ace® belts.
- If the back of the belt is at the same level or lower than reference level [red line in Figures 1 and 2], the belt needs to be replaced.

Accessory drive belts should be checked for wear every 30,000 miles. Determine whether the wear exceeds the limits and replace belt accordingly.



**Fig 1: Good Belts**  
(Red Line is Reference Level)



This edge for Bando Rib Ace® Aramid belts

**Fig 2: Worn Belts**  
(Red Line is Reference Level)



This edge for Bando Rib Ace® Aramid belts



SCAN QR Code to Watch "Instructional" video

[BandoUSA.com/wear-gauge](http://BandoUSA.com/wear-gauge)