

The BANDO logo consists of the word "BANDO" in a bold, black, sans-serif font. It is flanked by a thick red horizontal bar above and a thick black horizontal bar below.

# BANPATCH

## 5 MINUTE QUICK REPAIR



# ELASTOMER REPAIRING MATERIAL FOR CONVEYOR BELTS

S I N C E 1 9 0 6

# Instructions



1. Buff and clean up the belt surface with a scratch brush and cleaning brush as shown to the right.

**Note** - Moisture on the treated surfaces interfere with adhesion, so remove the moisture with an infrared rays light or flood light.



2. Mix base rubber and hardener by a ratio of 10:1 by weight. Avoid measuring by eye.

**Note** - if mixed inaccurately, the material will not become hardened.

Mixing time - 1 minute

Repairing time - 4 minutes



3. After the two components are mixed, it will begin to harden within five minutes, and should be applied to the repairing spot *immediately*.

In order to prevent damage and separation caused by belt scraper, do not fill or spread mixture evenly with the top belt surface.

The repaired part surface should be finished slightly lower than the belt surface.

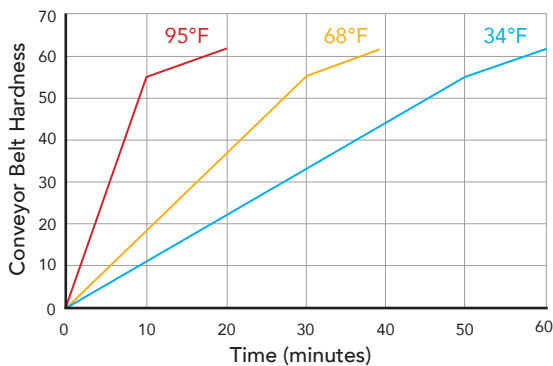


4. The conveyor belt can be in operation about 40 minutes\* after the repair is completed. \*Depending upon Seasonal Temperature - listed below.

## Physical Properties

- Rubber Hardness 60°±
- Tensile Strength 40kg/mm2
- Abrasion (DIN) 133mm3

Hardening Time in Seasonal Temperature



## Versatile & Easy To Use

- Can be used in winter time
- No heat or vulcanizing press are needed
- Can be used anywhere on the conveyor belt
- It will not shrink up after the material has hardened because it contains no solvent
- The material is excellent in elasticity, aging-resistance and oil-resistance

## Applications

- Conveyor belt repairing
- Rubber rolls and pulley lagging repair
- Gasket and sealing material at working site
- Coating and caulking material